



Dart Aerospace Ltd.
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D4887-041L07
Job Sheet 186796



007136

Part No: D4887-041L07

Job Qty: 1 ea

Part Name: Dome Light Air Vent Assembly, Light Gray



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/21/18

Job Tracking No:

Due Date: 12/28/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP Rev. A New Issue 13/09/11 DL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		12/28/18	0.00	0.00	Start Up Small Fab-3		DAS 58 mr DAS
100	Small Fab	1 pcs		12/28/18	0.00	0.52	Small Fab-8		58 58
110	Small Fab	1 pcs		12/28/18	0.00	0.52	Small Fab-8		9-89 9-89 DAS
120	QC	1 pcs		12/28/18	0.00	0.00	QC 65		18/12/21 68
130	Packaging	1 pcs		12/28/18	0.00	0.00	Packaging3-2		9-89
140	QC21-SA	1 Ea		12/28/18	0.00	0.00	QC21		21 DEC 21 2018

Part Op 100 - Pick Kit

Descriptions: 110 - Assemble as per Dwg D4887-041 1) Install air vents 2) Install lights 3) Install rheostats 4) Install wiring harness

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4886-1	Air Vent	2 Ea (2 ea)	90-Start up Operation	158083
D4887-1L07	Dome Light Housing, Light Gray	1 Ea (1 ea)	90-Start up Operation	5139660
D4897-043	Dome Light Wiring	1 Ea (1 ea)	90-Start up Operation	138514
D4898-1	Screw, Stainless Steel	12 Ea (12 ea)	90-Start up Operation	162290
D4906-1	Knob	2 Ea (2 ea)	90-Start up Operation	162509
MS21042L06	Nut	12 Ea (12 ea)	90-Start up Operation	5120515
NAS1149F0663P	Washer	6 Ea (6 ea)	90-Start up Operation	50514772
NAS1149FN632P	Washer	12 Ea (12 ea)	90-Start up Operation	5 fm13739

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4886-1	2	11	0
	D4887-1L07	1	0	0
	D4897-043	1	0	0
	D4898-1	12	121	0
	D4906-1	2	10	0
	MS21042L06	12	166	0
	NAS1149F0663P	6	434	0
	NAS1149FN632P	12	251	0

Part Specifications

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : ☐					



Container No: S139070



Part: D4887 - 041L07

Job No: 106796

Serial No/Batch: S139070

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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CANADA

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Email: sales@dartaero.com

www.dartaerospace.com

Date: 12/20/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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